



Capacity Planning for Omni-channel Contact Centres

Getting it Right the First Time

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Agenda

Capacity Planning for Omni-channel Contact Centres: Getting it Right the First Time

...or at least make it better the next time.



Capacity planning and the impact of getting it wrong



Benefits and Challenges of Omni-channel



Shrinkage Factors



Strategic Approach to Capacity Planning



Capacity Planning – Blending Channels



Hiring Ahead of Requirement



Capacity Planning in an Omni-channel Environment



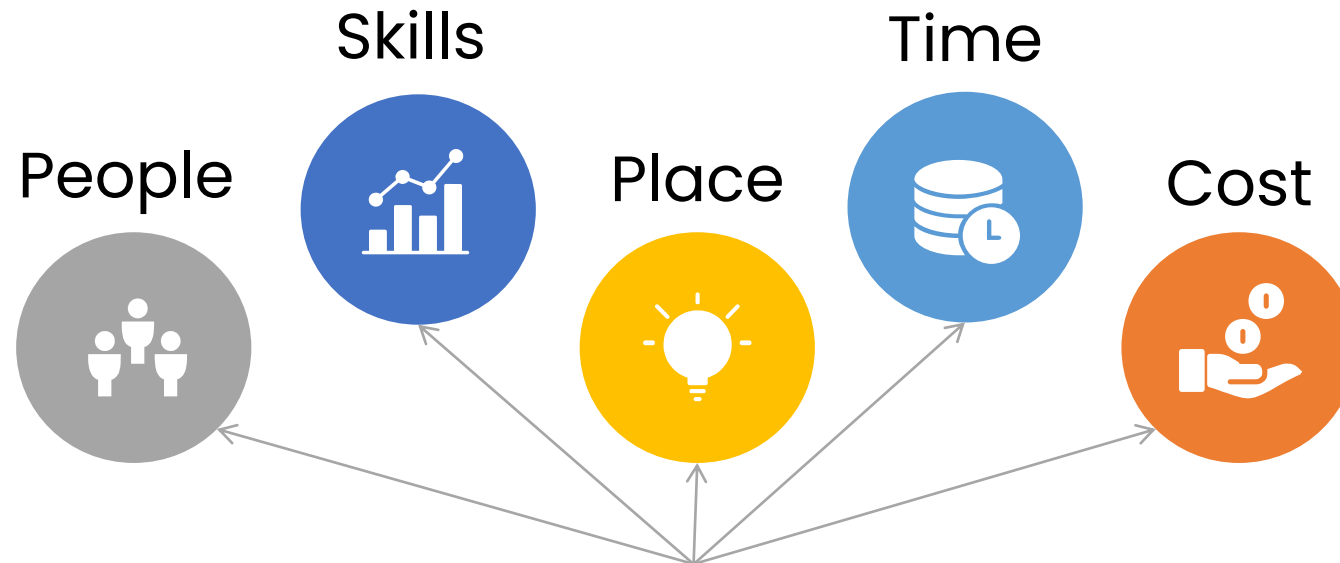
AHT and New Hire Learning Curve



Support Staff: Ratio Driven or Capacity Planned

Capacity Planning

Capacity planning requires the WFM team to juggle many moving pieces to get their plan right the first time.



Capacity Planning

Capacity Planning

...and what if you get it wrong?



Costs Of Understaffing

1. Poor Customer Service
2. Missed Service Levels
3. Lost Revenue
4. Agent Burnout

Costs of Overstaffing

1. Financial Impact
2. Inefficient Resource Utilization
3. Bored Workers

Capacity Planning

Neglecting customer experience means losing clients

- Customers prioritize customer service over cost, a key influencer in purchasing decisions
- Price alone does not drive brand loyalty and customers will talk with their feet if dissatisfied



Capacity Planning



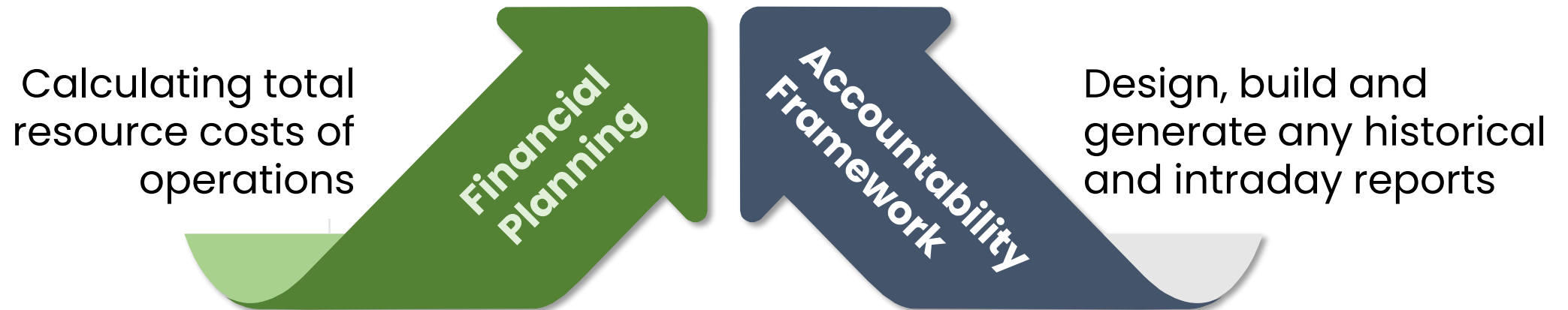
Neglecting employee experience means losing staff

- Understaffing means higher occupancy and productivity expectations leading to burnout
- Longer client wait times means irate clients impacting employees

Strategic Approach to Capacity Planning



Strategic Capacity Planning



Capacity Planning in an Omni-channel Environment

Capacity planning in an omni-channel environment is a **complex process** where many organizations fail to consider all the necessary **input variables** to get the plan **right the first time or better than before.**



Benefits and Challenges of Omni-channel

Forecasting is a challenging activity in a single or multi-channel environment, but exponential complexities arise when forecasting in an omni-channel environment given that customers have the ability to seamlessly move across channels.

Category	Benefits	Challenges
Organizational	<ul style="list-style-type: none">• Increased organizational flexibility• Increased service quality• Enhanced support for all services	<ul style="list-style-type: none">• Organizational silos• Performance of single channels vs. synergies of channel integration
Channel	<ul style="list-style-type: none">• Compensate for a channel's weakness with another's strength• Reduced channel conflicts• Increased efficiency by channel synergy	<ul style="list-style-type: none">• Number of channels• Channel coordination• Customer identification and authentication• Channel-hopping• Justification of channels existence

Capacity Planning – Coordinated vs. Siloed

There are inherent financial and operational risks to capacity planning in silos. A leading practice is to centralize capacity planning of all work to ensure the optimization of workload to workforce for phone and non-phone work required to achieve the target service objectives.

EXAMPLE: Electrical Utility

Context:

- An electrical utility had **decentralized planning**, where each queue was capacity planned by their respective Team Managers rather than by the WFM team using a common WFM tool.

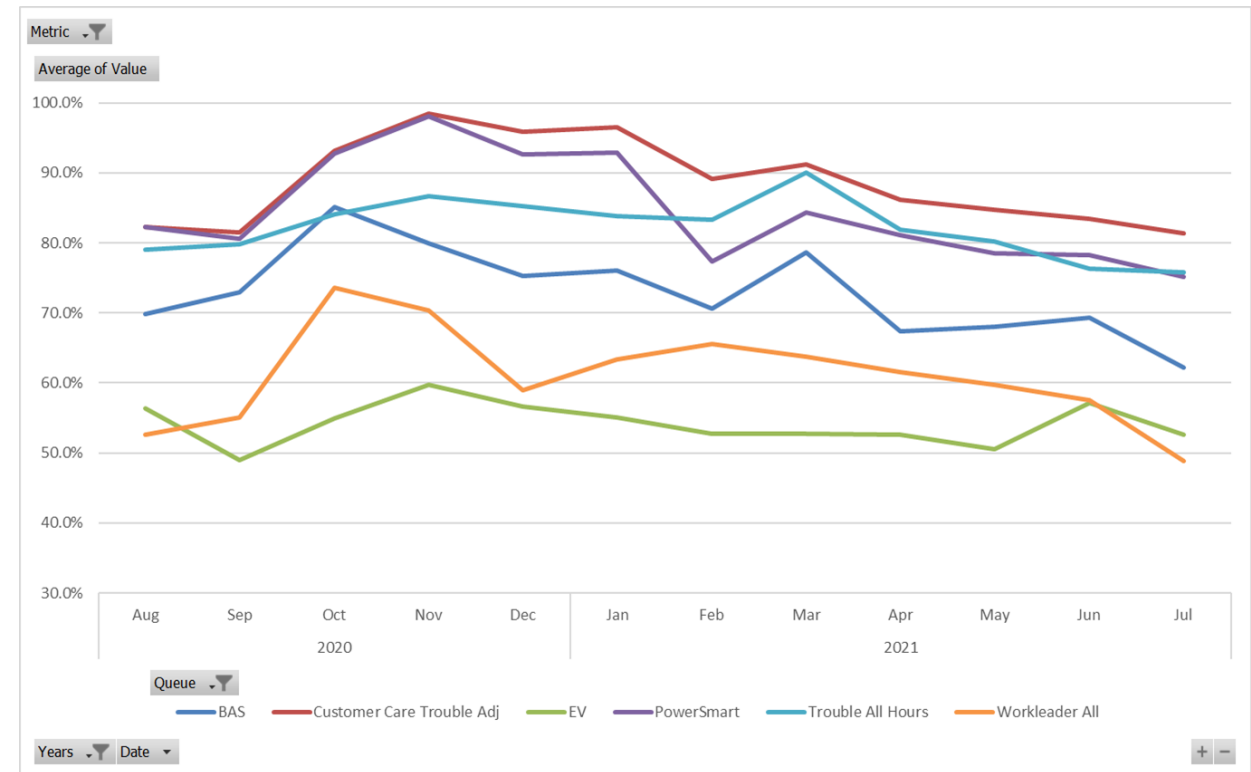
Situation:

- Significant variations in on-phone occupancy within each queue were observed (55% to 90%) with the Customer Care queue disproportionately higher driving long wait times.
- Company perceived that they were overstaffed.

Outcome:

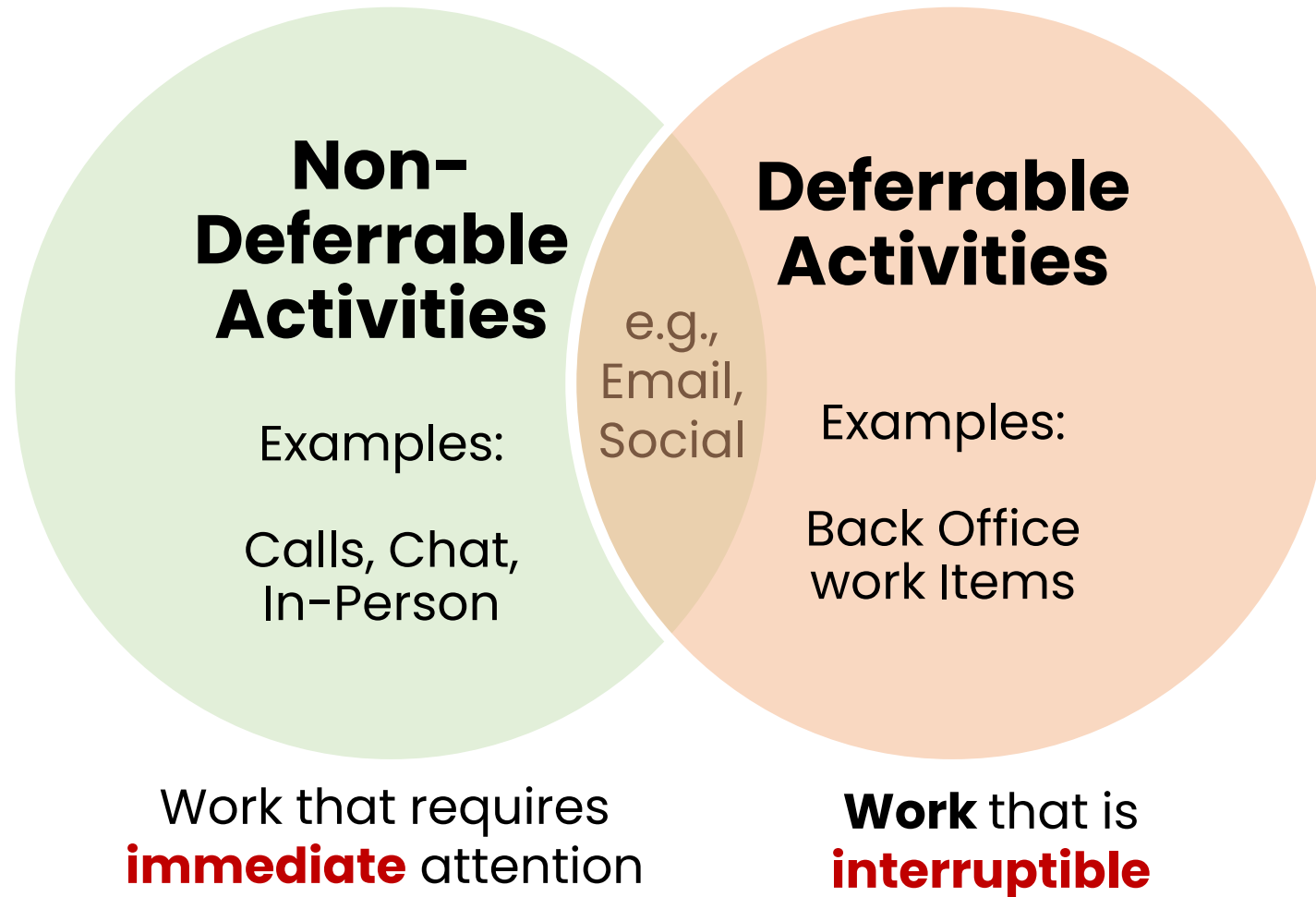
- Implementing a blended skilling strategy based on a coordinated approach to capacity planning resulted in achievement of SL objectives and balanced Occupancy across all queues

Occupancy by Queue

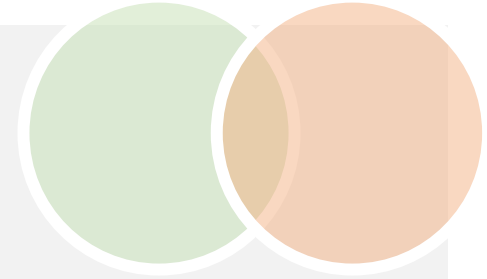


Capacity Planning – Blending Channels (1 of 3)

Must consider the implications of blending non-deferrable and deferrable activities when defining your skill groups. Not all work types are a good fit for a blended environment.



Capacity Planning – Blending Channels (1 of 3)



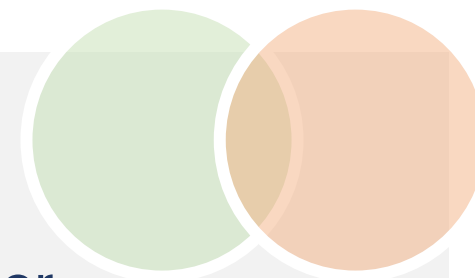
DO's

- Correct blending
- Ongoing monitoring is required
- Blend deferrable work that is repetitive with short handle times with non-deferrable
- Back-office work must have clear start/end points; little carryover.

DON'T's

- Unintended consequences when combining non-deferrable queues
- Sending too many work types to an employee
- Universal agent – an impractical reality
- Manage to a high occupancy

Capacity Planning – Blending Channels (2 of 3)



Example : Telecom

Implications of combining non-deferrable channels together

Context:

A Telecommunications company with multi-skilled agents on Call and Chat channels in the customer service department.

Situation:

Despite effective capacity planning, both calls and chats being non-deferrable work types and agents expected to handle up to 3 chats at a time, the average speed of answer of the call channel increased significantly.

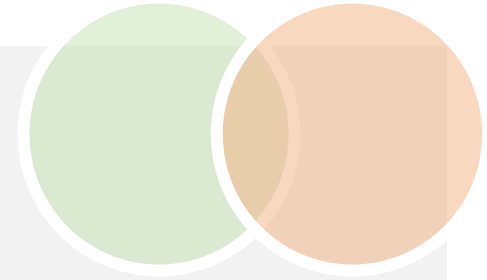
Outcome:

Company ended up moving to a single skill environment for calls and chat channels.

Capacity Planning – Blending Channels (3 of 3)

Example: Insurance Company

Blending non-deferrable and deferrable channels



Context:

A property/auto insurance company multi-skilled agents on Calls and Back Office Channels.

Situation:

Agents were primarily skilled for calls, but were expected to handle back office work items in between calls. While call queue was capacity planned to an 80/20 service level and 85% occupancy, real occupancy increased to over 95% resulting in increased employee dissatisfaction, burnout and attrition.

Outcome:

Company ended up moving to a single skill environment for calls and back office channels.

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Average Handle Time (AHT) (1 of 4)

Many organizations fail to understand the drivers of AHT and therefore under or over-estimate the forecasted AHT, resulting in inaccurate capacity planning outcomes.

- Use of trending AHT may not accurately predict the AHT for the future planning horizon.
- Drivers of change in AHT include:
 - ✓ Changes in program requirements
 - ✓ New system implementations or system updates
 - ✓ Changes to processes (e.g., authentication, transfer protocols)
 - ✓ New or updated knowledge management tools
 - ✓ Seasonality
 - ✓ Call deflection to self-service
 - ✓ **New hires due to agent attrition and growth**



AHT & New Hire Learning Curve (2 of 4)

Organizations often fail to define the AHT for fully-proficient tenured agents and importantly, track and utilize new hire learning curve in determining a forecasted AHT.

- **Use proficiency or maturity factors that do not provide the level of granularity** for new hire learning curve and **not regularly updated.**
- **Focus is generally on trending AHT** from the last 3 months or year, rather than on the potential for change during the planning horizon.
- **Do not consider the learning curve of new agents** hired as a result of attrition replacement or growth.
- **New hire learning curves can vary from 1 month to 18 months or more** depending on program complexity, nesting and ongoing coaching

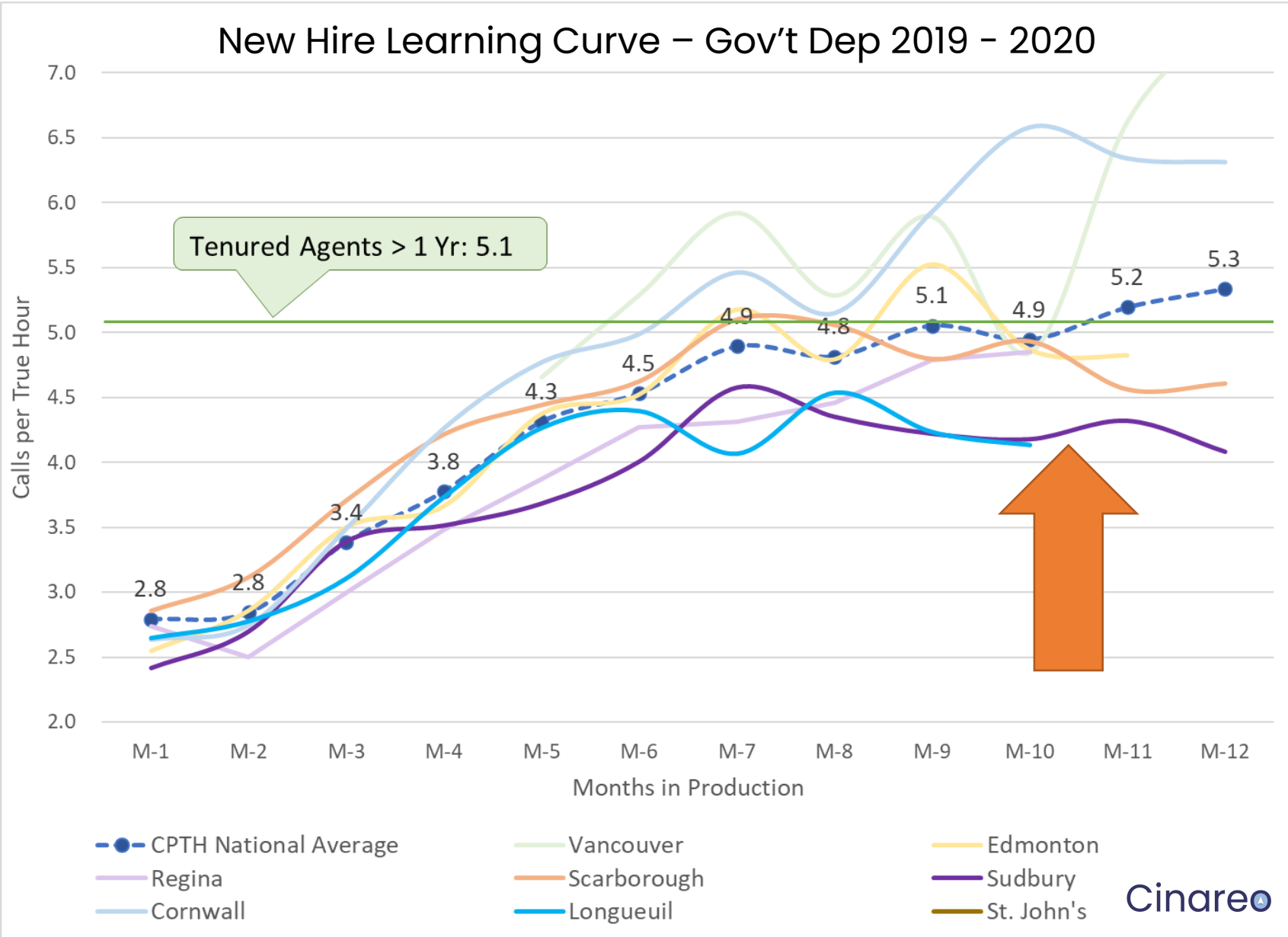


There is a need to consider an alternative approach to defining forecasted AHT.

AHT & New Hire Learning Curve (3 of 4)

Example: Federal Department New Hire Learning Curve Analysis

New hire learning curve varies by site ranging from 7 months to 10 months to reach the proficiency target of tenured agents. 2 of 8 sites did not reach the target within the 12-month study.



AHT & New Hire Learning Curve (4 of 4)

	Jan-22	Feb-22	Mar-22	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Oct-22	Nov-22	Dec-22	Avg.	Total
Call Volume	100,000	100,000	100,000	100,000	100,000	100,000	100,000	100,000	100,000	100,000	100,000	100,000	100,000	1,200,000
AHT (Tenured Agents)	600	600	600	600	600	600	600	600	600	600	600	600	600	
Attrition Rate	3%	5%	2%	1%	3%	5%	2%	1%	3%	5%	2%	1%	3%	33%
Days in Month	21	20	23	21	22	22	21	23	22	21	22	22	22	260
Shrinkage	28.2%	23.8%	25.5%	35.9%	37.3%	40.1%	46.7%	41.9%	33.6%	32.3%	33.4%	35.4%	34.5%	
	M-1	M-2	M-3	M-4	M-5	M-6	M-7	M-8	M-9	M-10	M-11	M-12		
New Hire Learning Curve	50%	55%	60%	65%	70%	75%	80%	85%	90%	95%	100%	100%	77.1%	
	Jan-22	Feb-22	Mar-22	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Oct-22	Nov-22	Dec-22	Avg.	Total
Weighted AHT	679	683	677	674	679	683	677	674	679	683	677	674	678	
Trending AHT	672	672	672	672	672	672	672	672	672	672	672	672	672	
Difference in AHT	7	11	5	2	7	11	5	2	7	11	5	2	6	
Prod. Hours - Weighted AHT	28,665	27,000	27,600	31,815	33,000	34,485	38,588	35,363	31,185	30,555	30,855	31,680	31,733	380,791
Prod. Hours - Trending AHT	28,350	26,700	27,428	31,815	32,505	33,990	38,273	35,190	30,690	30,083	30,525	31,515	31,422	377,064
Difference in Prod. Hours	315	300	172	0	495	495	315	173	495	472	330	165		2,727
FTE - Weighted AHT	182	180	160	202	200	209	245	205	189	194	187	192	195.4	
FTE - Trending AHT	180	178	159	202	197	206	243	204	186	191	185	191	193.5	
Difference in FTE	2	2	1	0	3	3	2	1	3	3	2	1	1.9	
SL - Weighted AHT	81.6%	81.2%	80.5%	81.6%	80.1%	80.1%	81.6%	80.5%	80.1%	81.6%	80.1%	80.1%	80.8%	
SL - Trending AHT	77.0%	72.6%	77.5%	80.1%	75.3%	71.8%	78.6%	79.0%	75.3%	73.5%	77.0%	73.5%	76.4%	
Difference in SL	4.6%	8.6%	3.0%	1.5%	4.8%	8.3%	3.0%	1.5%	4.8%	8.1%	3.1%	6.6%	-4.4%	

EXAMPLE:
Federal Department

Shrinkage Factors (1 of 2)

Organizations often miss some key shrinkage factors and wonder why they end up being understaffed throughout or during key times of the year

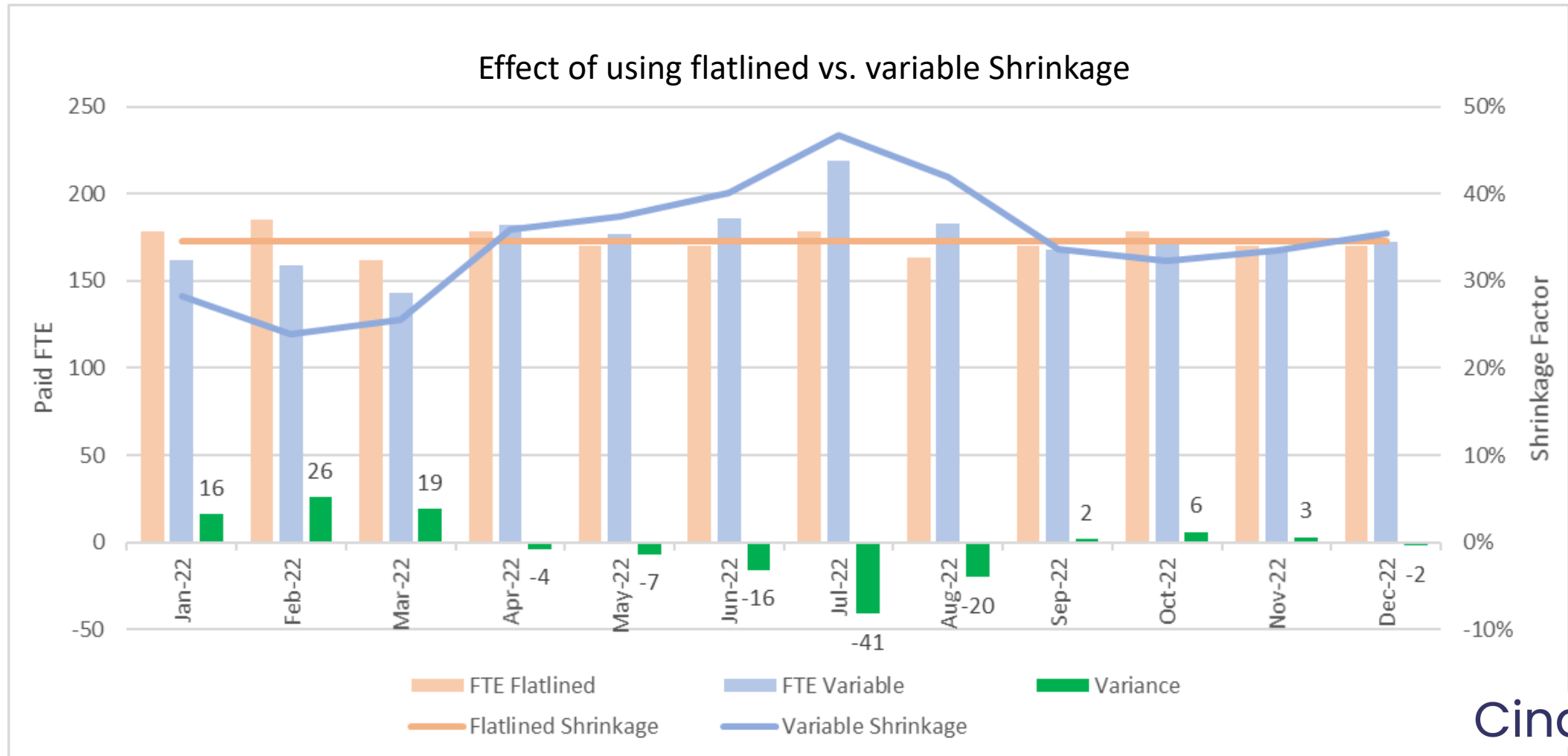
Do you take into consideration these shrinkage factors?
Which are missing and what might be the impact?

- Acting
- Coaching
- Leave without Pay
- Maternity/Parental Leave
- Meetings
- Paid Breaks
- Schedule Adherence
- Short-term Leave
- Sickness
- Special Projects
- Training
- Union Meetings
- Vacation
- Volunteer Time

**Shrinkage
consumes
25 - 50%
of Paid
Time**

Shrinkage Factors (2 of 2)

Organizations often flatline shrinkage in capacity planning which will either over – or understate the number of FTE required to meet Service Level each month



Hiring Ahead of Requirement (1 of 2)

Organizations often fail to budget for the costs associated with recruiting and training new hires in advance of requirement from attrition and growth.

- When employees attrit, it often takes weeks to months to recruit and hire an appropriate number of replacement staff.
- Lengthy periods of understaffing can be overwhelming for staff and significantly impact a contact center's ability to meet its service level objectives
- Often results in decreased client and employee satisfaction.
- By planning for hiring ahead of requirement, such negative impacts to service can be mitigated.

Hiring Ahead of Requirement (2 of 2)

Solution: A model that forecasts attrition and growth up to a year in advance by queue/skill. The model estimates how many people are likely to leave, the average rate of graduation to production, when recruits need to start training, and the salaries for new hires while in training.

	Jan-22	Feb-22	Mar-22	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Oct-22	Nov-22	Dec-22	Annual
Attrition Rate	3.0%	3.0%	3.0%	3.0%	3.0%	3.0%	3.0%	3.0%	3.0%	3.0%	3.0%	3.0%	36.0%
Staff Planned	189	196	173	188	181	180	189	173	179	189	180	180	183
Agent Attrition	6	6	5	6	5	5	6	5	5	6	5	5	66
Graduation Rate	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%
Total New Hire Recruits	7	7	6	7	6	6	7	6	6	7	6	6	78
Training Length (weeks)	10	10	10	10	10	10	10	10	10	10	10	10	10
New Hire Class Start Date	23-Oct-21	23-Nov-21	21-Dec-21	21-Jan-22	20-Feb-22	23-Mar-22	22-Apr-22	23-May-22	23-Jun-22	23-Jul-22	23-Aug-22	22-Sep-22	
Hiring Ahead of Requirement	\$73,213	\$75,873	\$66,743	\$72,756	\$69,878	\$69,472	\$73,227	\$66,743	\$69,418	\$73,213	\$69,486	\$69,787	\$849,808

Support Staff: Ratio Driven vs. Capacity Planned (1 of 3)

Firms forget about the diverse role of trainers: training new hires as a result of attrition and growth, as well as ongoing agent training for cross-skilling and up-skilling.

Plans based on assumptions about average conditions usually go wrong (Savage, 2002).

- Averages smooth out the lower and upper outliers
- Industry avg. ratios are only as good as the benchmark
- Industry averages do not apply in all contexts

For example, the number of trainers required in any given year will depend on:

- Length of training
- Type of training
- Class size
- Attrition rate



Support Staff – Trainers: Ratio Driven vs. Capacity Planned (2 of 3)

Many firms forget about the diverse role of trainers: training new hires as a result of attrition and growth, as well as ongoing agent training for cross-skilling and up-skilling.
In some cases, trainers also perform the role of QA and internal help desk

Example: Government department

Context:

A large government department responsible for supporting social programs

Situation:

An annual ratio is applied for a hybrid role, called BEA, who act as trainers, support nesting, QA, and the internal help desk, without any consideration to the number of classes, QA monitors/coaching, nor amount of support required for the Help desk.

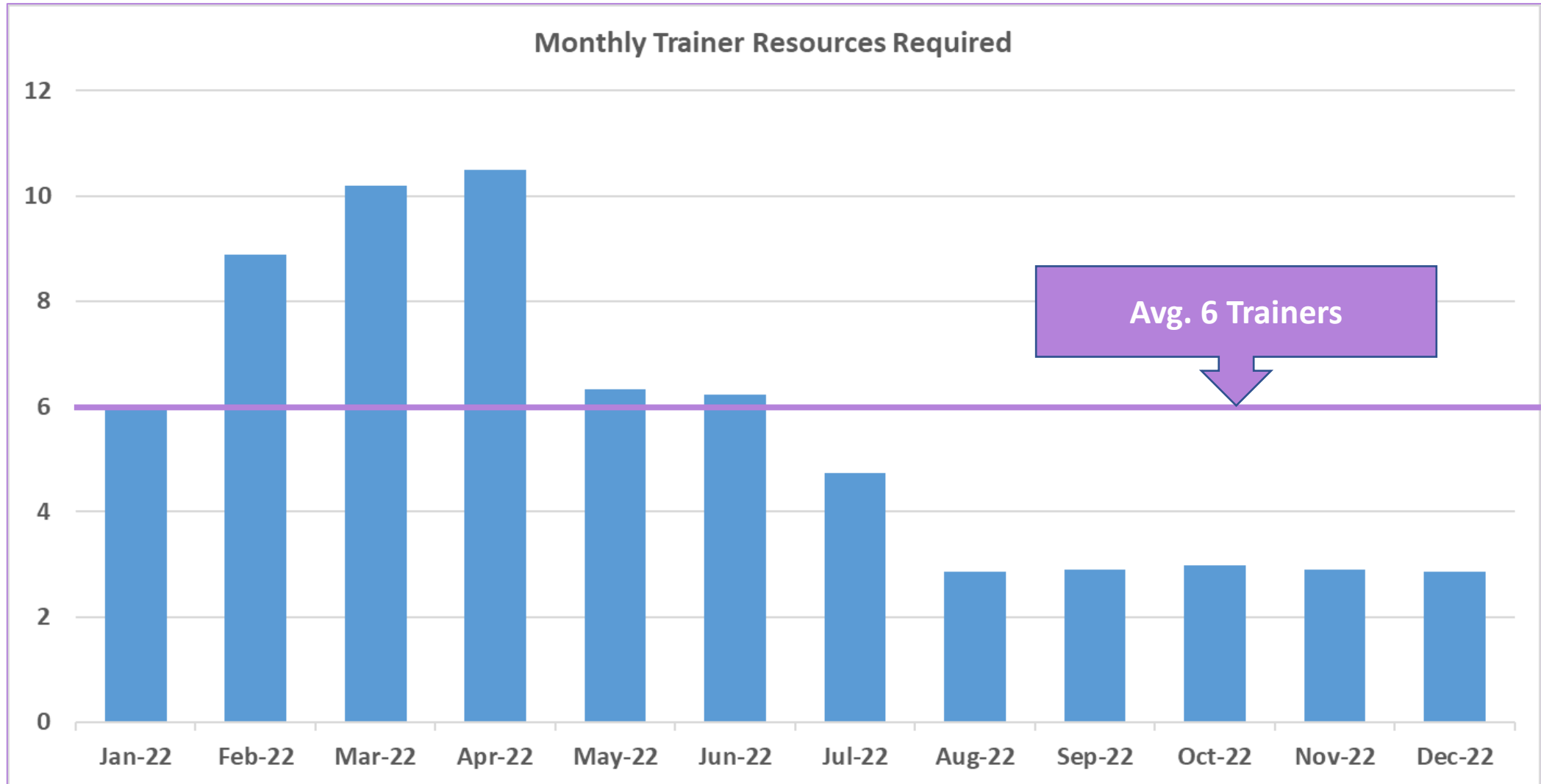
Quality Assurance is reduced and the service level of the internal help desk is degraded.

Outcome:

Capacity plan the BEA role

Attrition Training		Jan-22	Feb-22	Mar-22	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Oct-22	Nov-22	Dec-22	
	Attrition Rate	3.00%	3.00%	3.00%	3.00%	3.00%	3.00%	3.00%	3.00%	3.00%	3.00%	3.00%	3.00%	
	Required Staff Planned	201	247	265	324	343	359	377	344	359	377	359	360	
	Forecasted Agent Attrition	6	7	8	10	10	11	11	10	11	11	11	11	
	Forecasted Graduation Rate	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	
	Total New Hires Required	7	9	9	11	12	13	13	12	13	13	13	13	
	Training Length (days)	40	40	40	40	40	40	40	40	40	40	40	40	
	Class size	15	15	15	15	15	15	15	15	15	15	15	15	
	Support Staff Shrinkage	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	
	Trainers Required	1.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	2.0	
Ratio (Agents to Trainers)	201	247	265	324	343	359	377	344	359	377	359	360		
Growth Training		Jan-22	Feb-22	Mar-22	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Oct-22	Nov-22	Dec-22	
	New Hires due to Growth	45	18	59	19	16	18							
	Forecasted Graduation Rate	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	85%	
	Total New Hires Required	53	21	70	23	19	21	0	0	0	0	0	0	
	Training Length (days)	40	40	40	40	40	40	40	40	40	40	40	40	
	Class size	15	15	15	15	15	15	15	15	15	15	15	15	
	Support Staff Shrinkage	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	
	Trainers Required	4.4	6.2	7.6	7.7	3.4	3.3	1.8	0.0	0.0	0.0	0.0	0.0	
	Ratio (Agents to Trainers)	45	140	46	171	222	201							
Ongoing Training		Jan-22	Feb-22	Mar-22	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Oct-22	Nov-22	Dec-22	
	Training Load	3%												
	Training days per agent per year	8												
	Avg ongoing training days per agent	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	
	Required Staff Planned	201	247	265	324	343	359	377	344	359	377	359	360	
	Class size	15	15	15	15	15	15	15	15	15	15	15	15	
	Support Staff Shrinkage	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	20%	
	Trainers Required	0.53	0.7	0.6	0.8	0.9	0.9	0.9	0.9	0.9	1.0	0.9	0.9	
	Ratio (Agents to Trainers)	383	364	419	401	383	401	401	401	401	383	401	419	
Trainer Ratio		Jan-22	Feb-22	Mar-22	Apr-22	May-22	Jun-22	Jul-22	Aug-22	Sep-22	Oct-22	Nov-22	Dec-22	
	Total Trainers Required (incl Shrinkage)	6.0	8.9	10.2	10.5	6.3	6.2	4.7	2.9	2.9	3.0	2.9	2.9	
	Trainer Ratio	35	43	46	56	60	62	65	60	62	65	62	62	

Support Staff – Trainers: Ratio Driven vs. Capacity Planned (3 of 3)



Capacity Planning – QA Ratio (1 of 2)

No real industry guidelines exist for QA evaluator to agent ratio.

- The number of QA evaluators required will vary based on:
 - Total number of agents
 - Number of evaluation to complete per agent per month
 - Type of contact center (omni/multi-channel or multi-skill)
 - AHT evaluation completion time
- Many contact centers do not have adequate resources to conduct QA on a statistically valid sample of transactions
 - Leads management to constrain the number of evaluations required to the available QA resources
- Some contact centers address QA resource limitations by having supervisors as well as QA complete monitoring on a monthly basis.

Capacity Planning – QA Ratio (2 of 2)

Different QA models will drive different QA staffing requirements.

	Baseline	Scenario 1	Scenario 2	Scenario 3	Scenario 4	Scenario 5	Scenario 6
Comment		Sup does Coaching	Fewer Monitors	Fewer Monitors	Higher Productivity	Lower AHT	Higher AHT
AHT	360	360	360	360	360	180	480
Evaluation	300	300	300	300	300	120	360
Coaching	113	0	150	225	113	113	113
Total sec per eval.	773	660	810	885	773	413	953
Productivity	85%	85%	85%	85%	95%	85%	85%
Scheduled hr / day	7.5	7.5	7.5	7.5	7.5	7.5	7.5
Breaks	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Production Hours	7.0	7.0	7.0	7.0	7.0	7.0	7.0
Productive Hours	6.0	6.0	6.0	6.0	6.7	6.0	6.0
Monitors / QA / day	28	32	26	24	31	52	22
Days in month	20	20	20	20	20	20	20
Monitors / QA	555	649	529	484	620	1039	450
Agents	200	200	200	200	200	200	200
Monitors / agent	8	8	6	4	8	8	8
Total monitors	1600	1600	1200	800	1600	1600	1600
QA Productive	2.9	2.5	2.3	1.7	2.6	1.5	3.6
Shrinkage	10%	10%	10%	10%	10%	10%	10%
Total QA Required	3.2	2.7	2.5	1.8	2.9	1.7	4.0
QA Ratio	62	73	79	109	70	117	51

Getting Capacity Planning Wrong

How much does it cost to be 1% wrong?

Parameters:

- 130 seat call centre
- 1.2 million calls per year
- SL target of 80/20
- AHT of 420 seconds
- Shrinkage 35%
- Annualized attrition rate: 42%

Answer:

More than \$860,000

Service Level / Productivity		Baseline Scenario		Scenario 1	
				Edit	Delete
Deferrable					
Non-deferrable					
Customer Service - Inbound Calls					
	Service Target	80 %	20 sec	80	20
	Forecast	81.23%	20 sec	82.20%	20 sec
	Occupancy	90.37%		89.95%	
Agent Requirements		# of agents		# of agents	
Deferrable					
Non-deferrable					
Customer Service - Inbound Calls		133		126	
Total Required Agents (Paid)		133		126	
Effective Required Agents		115		111	
Difference (Learning curve cost)		18		15	
Effective Capacity Rate		86.73%		88.14%	
Support Staff		# of staff		# of staff	
Quality Assurance		4		4	
Supervisors		9		8	
Trainers		3		3	
WFM		2		2	
Operations Manager		1		1	
Staff Budget		Cost		Cost	
Agent		\$7,970,000		\$7,463,500	
Quality Assurance		\$309,944		\$281,565	
Supervisors		\$752,722		\$664,125	
Trainers		\$206,630		\$189,750	
WFM		\$154,972		\$143,090	
Operations Manager		\$132,833		\$123,995	
Agent Salaries		\$7,970,000		\$7,463,500	
Support Staff Salaries		\$1,557,101		\$1,402,525	
Hiring Ahead of Attrition Costs		\$558,700		\$444,078	
Overtime Costs (Agents Only)		\$159,400		\$74,635	
Total Budget (Agents / Support Staff)		\$10,245,201		\$9,384,738	
Cost per Work Type		Cost		Cost	
Customer Service - Inbound Calls		\$8.54		\$7.90	

If I miss the workload forecast, AHT, learning curve, shrinkage factors, attrition rates, etc by a mere 1%, what might it cost me?

...it could cost me \$860,000 per year

Get the right tool for the job.

Cinareo – a WFM Omni-channel Resource and Capacity Planning System

<https://www.cinareo.com>

Simple
Understandable
Practical
Executable
Repeatable

The screenshot displays the Cinareo WFM Omni-channel Resource & Capacity Planner interface. At the top, the title 'Cinareo WFM Omni-channel Resource & Capacity Planner' is shown with a 'Logout' link. Below the title is a 'Sample Plan' section with an 'Exit plan' link. A progress bar indicates the current step is 2 of 9, with steps 1 through 9 labeled: Queue, Work Volume, Handle Time, Learning Curve, Shrinkage, Attrition, Working Days, Support Staff, and Review. The main heading for the current step is 'Step 2 of 9: Enter Work Volume and Service Level/Productivity'. Below this, a note states: 'Enter monthly forecasted volume for each interaction channel and/or back office activity. Enter zero (0) if no volume forecast for any given month in each of the applicable queues/skills.' The interface is divided into two main sections. The left section, titled 'Queues', contains a list of queues to select: Sales Inbound Calls, Customer Service Inbound Calls, Customer Service Email, Billing Back Office Work Items, and Technical Support Chat. The right section, titled 'Work Volume', contains a 'Copy data from:' dropdown menu set to 'Select a Queue:' and a 'Clear Data' link. Below this is a table for 'Sales - Inbound Calls' with columns for months from 22-Apr to 23-Mar, a 'Total' column, and an 'Average' column. The table contains the following data: 22-Apr: 30300, 22-May: 50000, 22-Jun: 75000, 22-Jul: 45000, 22-Aug: 30300, 22-Sep: 30300, 22-Oct: 30300, 22-Nov: 30300, 22-Dec: 30300, 23-Jan: 30300, 23-Feb: 30300, 23-Mar: 30300, Total: 442700, Average: 36891. Below the table is a section for 'Service Level or Productivity' with input fields for '% answered*' (set to 90) and 'Threshold (in sec)*' (set to 10). A note at the bottom states: 'Select "SAVE" after you enter your data for each queue.' A 'SAVE' button is located at the bottom right of the form.

Queues
Select a queue to edit or view data.

- Sales Inbound Calls
- Customer Service Inbound Calls
- Customer Service Email
- Billing Back Office Work Items
- Technical Support Chat

Work Volume
Please enter forecasted volume for every month.

Copy data from:

Sales - Inbound Calls

22-Apr	22-May	22-Jun	22-Jul	22-Aug	22-Sep	22-Oct	22-Nov	22-Dec	23-Jan	23-Feb	23-Mar	Total	Average
30300	50000	75000	45000	30300	30300	30300	30300	30300	30300	30300	30300	442700	36891

Service Level or Productivity

% answered* Threshold (in sec)*

Select "SAVE" after you enter your data for each queue

SAVE

For more information, contact: Dr. Mark Alpern, malpern@cinareo.com 647-283-7373

Dr. Mark Alpern – Bio

- Over 20 years of experience as a contact centre practitioner and executive consultant.
- Public sector clients across all levels of government and private sector in the financial services, utilities, transportation, policing services, and more
- Routinely conduct research on leading practices in contact centre operations, with a focus on workforce management.
- Architect of a new Omni-channel resource and capacity planning tool – built based on leading practices and gaps identified through the consulting practice.

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